



CERTIFICATE EN ISO 3834-2

HP Steelcom s.r.o.
Komenského 65
CZ-742 01 Suchdol nad Odrou
Legal entity No.: 07233809

Certification Body No. 3170, accredited by CAI (ČIA, o.p.s.)
according to EN ISO IEC 17065:2012

hereby confirms that the company has been examined and fulfils the requirements of welding process within the following scope of certification:
EN ISO 3834-2:2022


For the type of product/process:

Production of parts, components and steel structures for technological equipment in the engineering, metallurgical and mining industries

Welding methods:	135, 136 partly mechanized welding acc. to EN ISO 4063
Base materials:	Material group 1.1, 1.2, 3.1, 3.2 acc. to ISO/TR 15608 within a scope of qualified WPQR
Welding supervision:	Martin Vícha, IWE; born: 29.03.1972, „C“ 6.2.2*, external
Deputy:	--
Test No:	5420008/04
Certificate awarded on:	23.10.2023
Valid until:	22.10.2026
Registration number:	3170/013/23

Praha, 23.10.2023




Ing. Tamara Remišová
COV TÜV NORD Czech, s.r.o.

* / Qualification of welding supervision in accordance with a document EA 6/02 M:2022, EN ISO 14731:2019. The documents used by the above-mentioned manufacturer are in accordance with the requirements acc. to EN ISO 3834-5, incl. EN ISO standards and other standards and regulations.
The report from the last audit is an integral part of the certificate.

Certificate No.: 3170/013/23, Annex No.1

Other deputies: welding supervision support Mr. Jan Podstavek born 1.4.1990 / internal

Qualification of valid welding procedures should be adhered to during the welding process, and conditions for the performance of welder practical exams must be fulfilled in accordance with relevant standards and regulations for given area.

Welding processes (acc. to EN ISO 4063):	Material groups (dle CEN ISO/TR 15608):
135 partly mechanized welding	1.1, 1.2, 3.1, 3.2
136 partly mechanized welding	1.1, 1.2

Product norms: EN 1090-2

General requirements:

According to ČSN EN ISO 3834-2

Certificate revocation

Certification Body, which has issued this certificate, may revoke this certificate if:

- there are substantial doubts that welding was carried out according to respective standards
- there are substantial doubts that welding supervision was performed properly according to respective standards
- approved welding supervision is no longer available to the full extent
- valid welder and welding personnel certificates according to respective standards are not available
- welding according to respective standards is being carried out by welders and welding personnel that have not passed appropriate exams
- other conditions according to respective standards are no longer being fulfilled
- Certification Body is not allowed to perform yearly surveillance audits
- company waives the right to the certificate.

After certificate revocation, the company should confirm the certificate revocation to the Certification Body in writing.

If a valid certificate is to be renewed, it is necessary to request the Certification Body to extend the validity of the certificate at least **2 months** before the period of validity of the current certificate expires.

Distribution list:

1. Customer
2. Documents